



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2807-041
Job Sheet 175656-A



Part No: D2807-041

Job Qty: 8 ea

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 4/17/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	8 pcs	4/17/18	4/17/18	0.00	0.00	QC6		
130	Small Fab	8 pcs	4/17/18	4/17/18	0.00	0.16	Small Fab-2		
140	QC	8 pcs	4/17/18	4/17/18	0.00	0.00	QC5		
150	Packaging	8 pcs	4/17/18	4/17/18	0.00	0.00	Packaging3-1		
160	QC21-SA	8 Ea	4/17/18	4/17/18	0.00	0.00	QC21		

Part Op Descriptions: 130 - 1-install D3671-1 as per dwg D2807

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1	Placard	8 Ea (1 ea)	130-Small Fab	5120045 (5x) 5046319 3x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab	D3671-1	8	9	0

Part Specifications

Specifications could not be found.

Plex 6/12/18 7:07 AM dart.lacelle.linda

P.T.O.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2807-041

Job Sheet 175656



6



Part No: D2807-041

Job Qty: 14 ea *split*

Part Name: Prop Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP: D 07.11.12 ecn1019, replaces D2807 EC verified by DD IPP Rev:E 08-02-12 ECN 1111 DD verified by: ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	14 pcs		4/16/18	0.00	0.00	Purchasing		<i>AT 19/04/19</i>
110	Packaging	14 pcs		4/16/18	0.00	0.00	Packaging2		<i>APR 26/19</i>
120	QC	14 pcs		4/16/18	0.00	0.00	QC6		<i>13 APR 19 2018</i>
130	Small Fab	14 pcs		4/17/18	0.00	0.27	Small Fab-2		<i>9-89</i>
140	QC	14 pcs		4/17/18	0.00	0.00	QC5		
150	Packaging	14 pcs		4/17/18	0.00	0.00	Packaging3-1		
160	QC21-SA	14 Ea		4/17/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: *37552* Order as per Dwg D2807 Possible supplier:Lift Support

Descriptions: Technologies,Saskatoon,Canada P/N 6/15-164/50-115N

110 - Ensure Material Release Note is attached

130 - 1-install D3671-1 as per dwg D2807

DAS

13

9-89

APR 13 2018

14

Job BOM

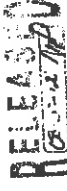
Part / Item	Component Name	Quantity	Operation	Container
D3671-1	Placard	14 Ea (1 ea)	100-Purchasing	<i>5046319</i>
6/15-164/50-115N	Gas Spring D2807-041	14 pcs (1 ea)	130-Small Fab	<i>9x</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1	14	9	0
130-Small Fab	6/15-164/50-115N	14	0	0

Part Specifications

Specifications could not be found.

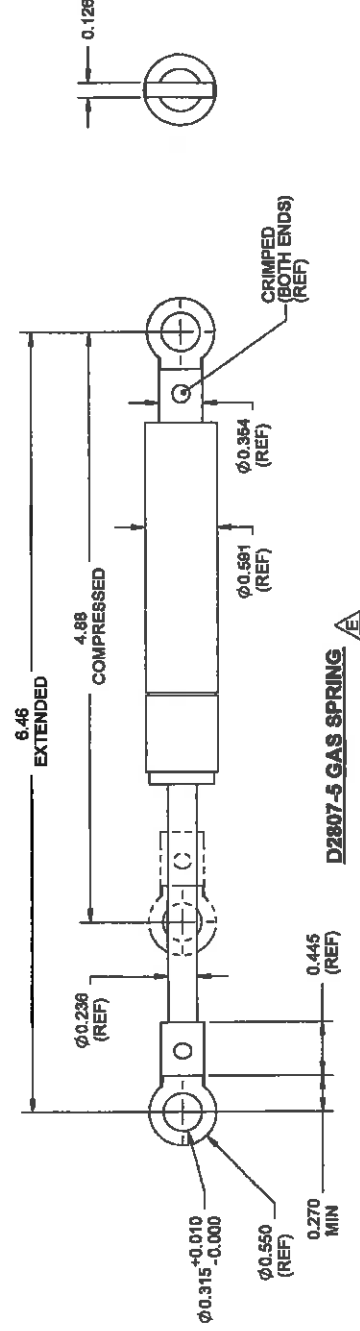


D2807-041 GAS SPRING ASSEMBLY PARTS LIST

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.169 LBS
8) ALTERNATE PART: D2907-5 CAN BE MADE FROM ASSEMBLING (WEIGHT: 0.176 LBS)

D2807-5 CAN BE MADE FROM ASSEMBLING D2807-1 (1) AND D2807-3 (2)
(WEIGHT: 0.176 LBS)

8) ALTERNATE PART:



D2807-5 GAS SPRING

D2807-5 GAS SPRING NOTES:
1) POSSIBLE SUPPLIER: LIFT SUPPORT TECHNOLOGIES, SASKATOON, CANADA (P/N 8/15-10450-119N)

2) FINISH: N/A
3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.169 LBS

8) SPECIFICATION: SS GAS SPRING WITH END FITTINGS
ACCEPTABLE LOAD RANGE 25 LB (115 N) MIN TO 45 LB (200 N) MAX

DESIGN	#	DART AEROSPACE LTD
DRAWN	#	HAWKESBURY, ONTARIO, CANADA
CHECKED	#	D2807
MFG. APPR.	#	
APPROVED	#	
DE APPR.	#	
DATE	07.12.28	
TITLE	GAS SPRING	
REV. E	SHEET 3 OF 3	
SCALE	4:1	

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039552

Supplier: LST001-VC

LS Technologies Inc.

1634 Saskatchewan Ave.

Saskatoon

SK

S7K 1P6 Canada

Phone: 306 683 5000

Fax: 306 683 6403

PO No: PO039552

PO Date: 4/10/18

Due Date: 4/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal

Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada

Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED

APR 13 2018

REVISED

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	6/15-164/50-115N			Gas Spring D2807-041 As per Dwg D2807 Rev. E	Firmed	4/17/18	14 pcs	0 pcs	14 pcs	\$68.37/pcs	\$957.18
Line Item Note job no. 175656											
2	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	4/17/18	12 pcs	0 pcs	12 pcs	\$38.90/pcs	\$466.80
Line Item Note job no. 175648											
										Grand Total:	\$1,423.98

Order Notes

ce'd 4/18/19

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

DAS
11
9-89



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

April 13, 2018

This is to certify that the parts listed below meets specifications as required by your order.

14 Units : D2807-041 #175656 Stainless Gas Spring

12 Units : D5479-1 #175648 Gas Spring (B8-154-382-050N)

Country of Manufacture: Canada
Date of Manufacture : April 2018
This product is ROHS compliant.

Purchase Order # 039552
Invoice # 18248

L S Technologies Inc Canada

Nolan Fehr
President